

# PRODUCT DEVELOPMENT

## ALUMINIUM CASEMENT WINDOW

### PRODUCT APPROVAL DRAWINGS



6135 NW 167th St. STE E-1  
Miami Gardends, FL 33015  
Ph. (305) 698-0550

SERIES "CM 075"  
ALUMINIUM CASEMENT WINDOW  
LARGE MISSILE IMPACT (L.M.I.)

RC BES WINDOWS LLC  
12900 NW 38th AVE.  
OPA-LOCKA, FL 33054  
Ph. 305-203-0780  
Contact@BESmiami.com

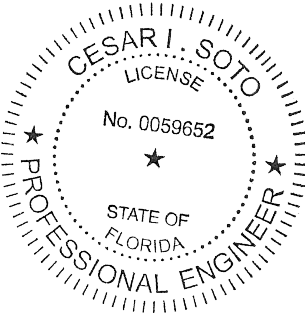
DRAWINGS NUMBER  
# 24-0197P.12

REVISIONS:

| No. | Date | Description |
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DATE:  
May 31st, 2024

|                       |                    |
|-----------------------|--------------------|
| DRAWN BY<br>SM        | SCALE<br>N.T.S.    |
| Sheet No.<br>00 OF 08 | SHEET NO.<br>Cover |



Digitally signed by Cesar I Soto  
Contact Info: PE #59652  
cesar.soto@paramountce.com  
Date: 2025.01.28 15:39:40-05'00'

CONTACT: (305)698-0550 OR (786)877-2699

THIS ITEM HAS BEEN DIGITALLY SIGNED AND SEALED BY CESAR I. SOTO P.E. ON THE DATE ADJACENT TO THE SEAL.

PRINTED COPIES OF THIS DOCUMENT ARE NOT CONSIDERED SIGNED AND SEALED AND THE SIGNAURE MUST BE VERIFIED ON ANY ELECTRONIC COPIES.

01/28/2025

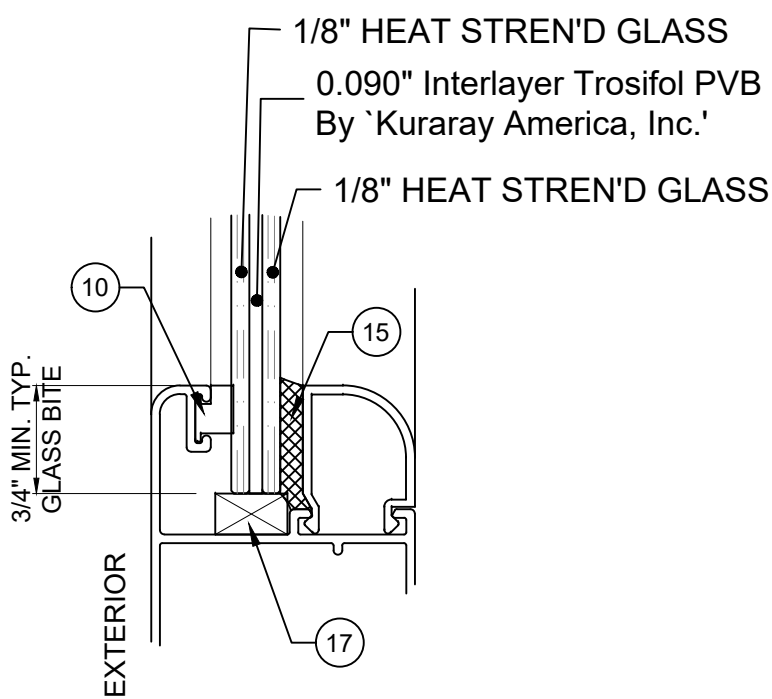
CM 075 ALUMINIUM CASEMENT WINDOW

GENERAL NOTES

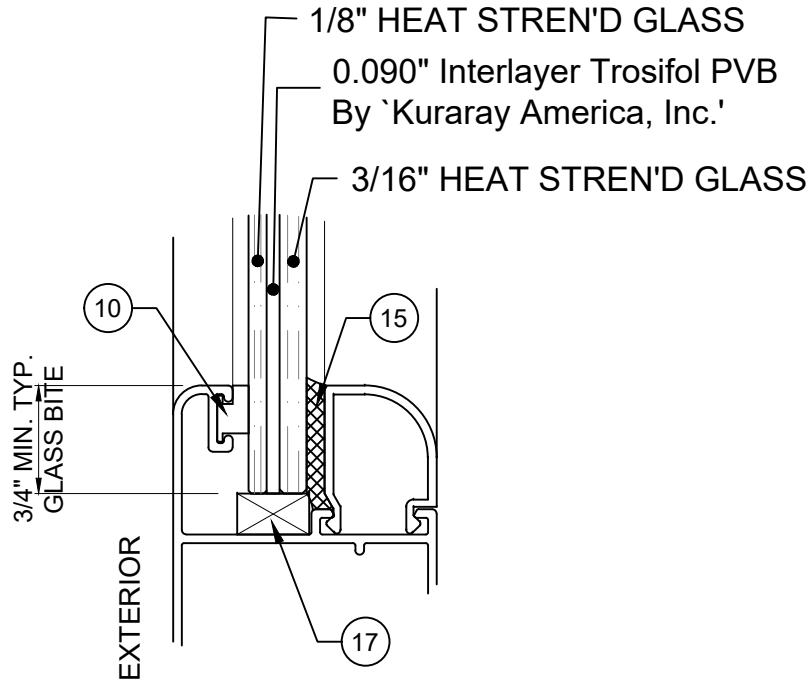
- A. THE PRODUCT SHOWN HEREIN IS DESIGNED AND TESTED TO COMPLY WITH THE FLORIDA BUILDING CODE 8TH EDITION 2023 (FBC 2023), INCLUDING HVHZ (HIGH VELOCITY HURRICANE ZONE)
- B. ADEQUACY OF THE EXISTING STRUCTURAL SUBSTRATE (METAL, CONCRETE, MASONRY, WOOD, ETC) NEEDS TO BE ABLE TO WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- C. WOODBUCKS EITHER 1BY OR 2BY (OPTIONAL) NEED TO BE DESIGNED AND SPECIFIED BY THE ARCHITECT OF RECORD OR THE ENGINEER OF RECORD AND NEED TO BE ABLE TO WITHSTAND ALL THE TRANSFERRED LOADS FROM THE GLAZING PRODUCT CORRECTLY.
- D. ALL ANCHORS NEED TO BE CORROSION RESISTANT, SEE PRODUCT APPROVAL FOR SPECIFIED ANCHORS REQUIRED.
- E. ALL DESIGN LOADS SHOWN IN APPROVAL ARE BASED ON ASD (ALLOWABLE STRESS DESIGN), TO GET ULTIMATE LOADS ASD LOADS NEED TO BE MULTIPLIED BY A FACTOR MULTIPLIER OF 1.6
- F. FINAL PRODUCT NEED TO HAVE LABEL.
- G. THESE GLAZING PRODUCTS ARE RATED FOR LARGE MISSILE IMPACT (L.M.I.) & SMALL MISSILE IMPACT (S.M.I.)
- H. ALL SITE SPECIFIC CONDITIONS IN ANY PROJECT NEEDS TO BE PROCURED BY A LICENSED REGISTERED ENGINEERED OR ARCHITECT.
- I. WHEN USING THIS PRODUCT, SHUTTERS ARE NOT NECESSARY.
- J. SHIMS THAT ARE USED WITH THIS SYSTEM NEED TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.
- K. THIS PRODUCT APPROVAL COMPLIES WITH ALL WATER INFILTRATION REQUIREMENTS FOR IMPACT AND HVHZ SYSTEMS
- L. MANUFACTURER NEEDS TO SHOW PRODUCT LABEL IN ALL MANUFACTURED SYSTEMS.

MAXIMUM DESIGN LOADS

- A. SHEET 05 CONTAINS THE MAXIMUM ALLOWABLE DESIGN LOAD CAPACITY.
- B. ANCHORS SPACING ARE SHOWN IN ALL GLAZING ELEVATIONS.
- C. ANCHOR TYPES ARE SHOWN ON SHEET 03. THIS SHEET SHOWS THE EDGE DISTANCE, EMBEDMENT, TYPE OF ANCHOR, AND ALL REQUIREMENTS ANCHORES NEED TO COMPLY WITH THESE SPECIFIATIONS



GLASS TYPE 'A' (L.M.I.)  
5/16" NOMINAL OVERALL

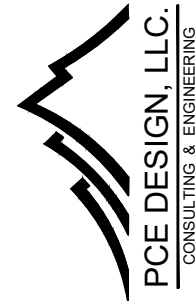


GLASS TYPE 'B' (L.M.I.)  
3/8" NOMINAL OVERALL

GLASS CONFIGURATION FOR ALUMINUM CASEMENT WINDOW

GLASS DESIGN NOTES

- A. ALL GLASS CAPACITIES ON THIS APPROVAL ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS)
- B. ALL GLASS SHOWN ON THIS APPROVAL HAS BEEN TESTED FOR LMI AND HVHZ REQUIREMENTS.
- C. ALL SETTING BLOCKS FOR THE GLASS TO BE LOCATED AT 25% OF THE SPAN WIDTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24
- D. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24
- E. GLASS TYPE SHALL COMPLY WITH APPLICABLE GLAZING REQUIREMENTS PER CHAPTER 24 OF THE FBC.



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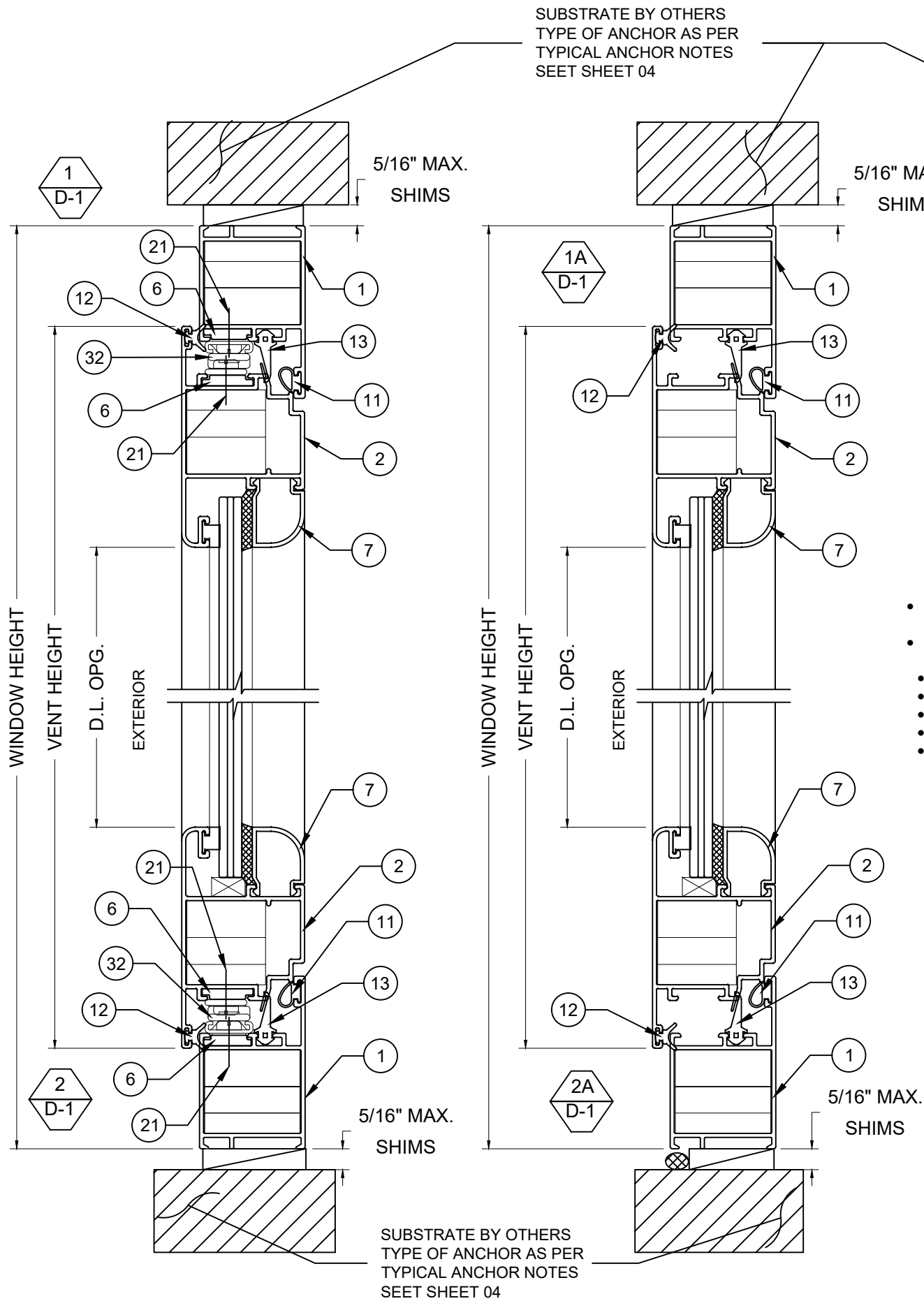
Sheet No.

01 OF 08

SHEET NO.

G-1



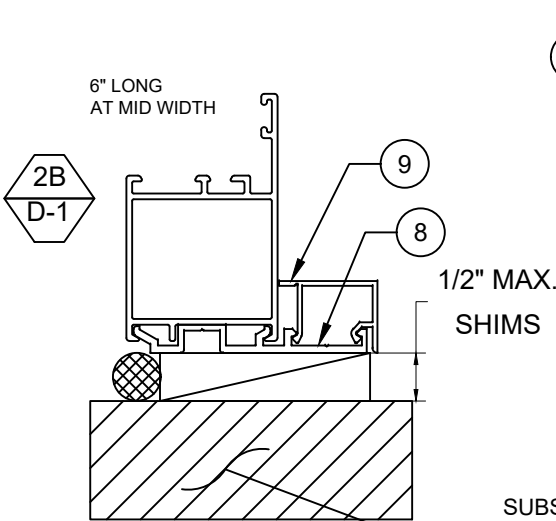
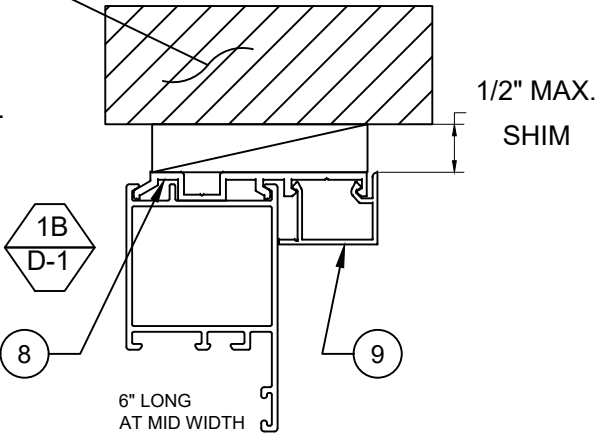


WINDOWS WITH CONCEALED  
SCISSOR HINGES

WINDOWS WITH BUTT HINGES

SUBSTRATE NOTES:

- SUBSTRATE IS BY ENGINEER OF RECORD (E.O.R.) OR ARCHITECT OF RECORD (A.O.R.)
- THIS GLAZING SYSTEM CAN IS APPROVED TO BE ANCHORED TO:
  - a. CONCRETE
  - b. CONCRETE THRU 1BY BUCK OR 2BY BUCK
  - c. HOLLOW/FILLED BLOCK
  - d. WOOD SUBSTRATE
  - e. METAL (STEEL / ALUMINIUM)



TYPICAL ANCHORS:

**1/4" DIA, ULTRACON+ BY 'DEWALT'**  
**1/4" DIA, KWIK-CON II+ BY 'HILTI'**  
INTO WOOD STRUCTURES  
2" MIN. PENETRATION INTO WOOD

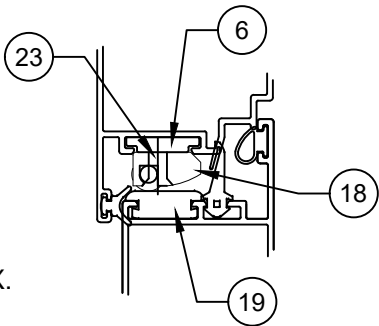
THRU 1BY OR 2BY WOOD BUCKS INTO CONCRETE OR BLOCKS  
1-1/4" MIN. EMBED INTO CONCRETE OR BLOCKS

DIRECTLY INTO CONCRETE OR BLOCKS  
2" MIN. EMBED INTO CONCRETE  
2" MIN. EMBED INTO GROUT-FILLED BLOCKS

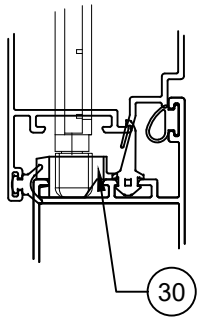
**1/4" DIA. TEKS OR SELF DRILLING SCREWS (GRADE 5 CRS)**  
INTO MIAMI-DADE COUNT APPROVED MULLIONS OR  
INTO METAL STRUCTURE (3 PICHES PASS THE THREAD PLANE MIN.)  
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS  
ALUMINIUM: 1/8" THK. MIN (6063-T5 MIN)  
STEEL: 1/8" THK. MIN. (Fy=36 KSI MIN)  
(STEEL IN CONTACT WITH ALUMINIUM TO BE PLATED OR PAINTED)

**EDGE DISTANCE**  
INTO CONCRETE AND BLOCKS = 1-1/2" MIN.  
INTO METAL STRUCTURE = 3/4" MIN.  
INTO WOOD STRUCTURES = 1" MIN.

**ALL CONCRETE NEEDS TO HAVE 3000 PSI MIN.**  
**ALL HOLLOW/FILLED BLOCK SUBSTRATE NEEDS TO HAVE 2000 PSI MIN.**  
**ALL WOOD SUBSTRATE NEEDS TO HAVE SG = 0.55 MIN.**



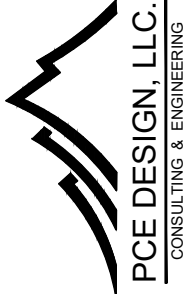
SASH LIFT DETAIL  
AT FRAME SILL OF WINDOWS  
WITH SCISSOR HINGES ONLY



LOCK KEEPER DETAIL  
AT HEAD & SILL OF WINDOWS  
WITH SCISSOR OR BUTT HINGES

SUBSTRATE BY OTHERS  
TYPE OF ANCHOR AS PER  
TYPICAL ANCHOR NOTES  
SEET SHEET 04

SELANT:  
ALL FRAMES VENT CORNERS AND INSTALATIONS SCREWS  
SEALED WITH SILICONE



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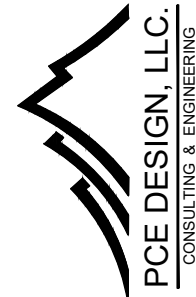
Sheet No.

SCALE  
6" = 1'-0"

SHEET NO.

03 OF 08

D-1



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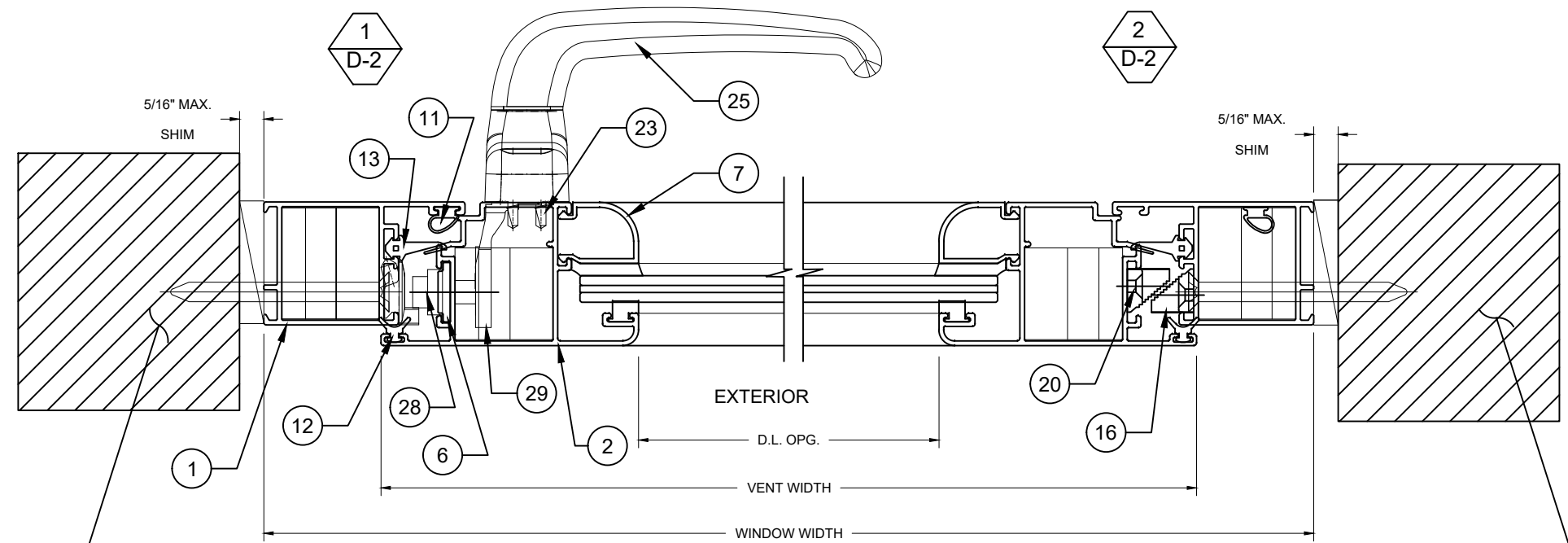
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6" = 1'-0"

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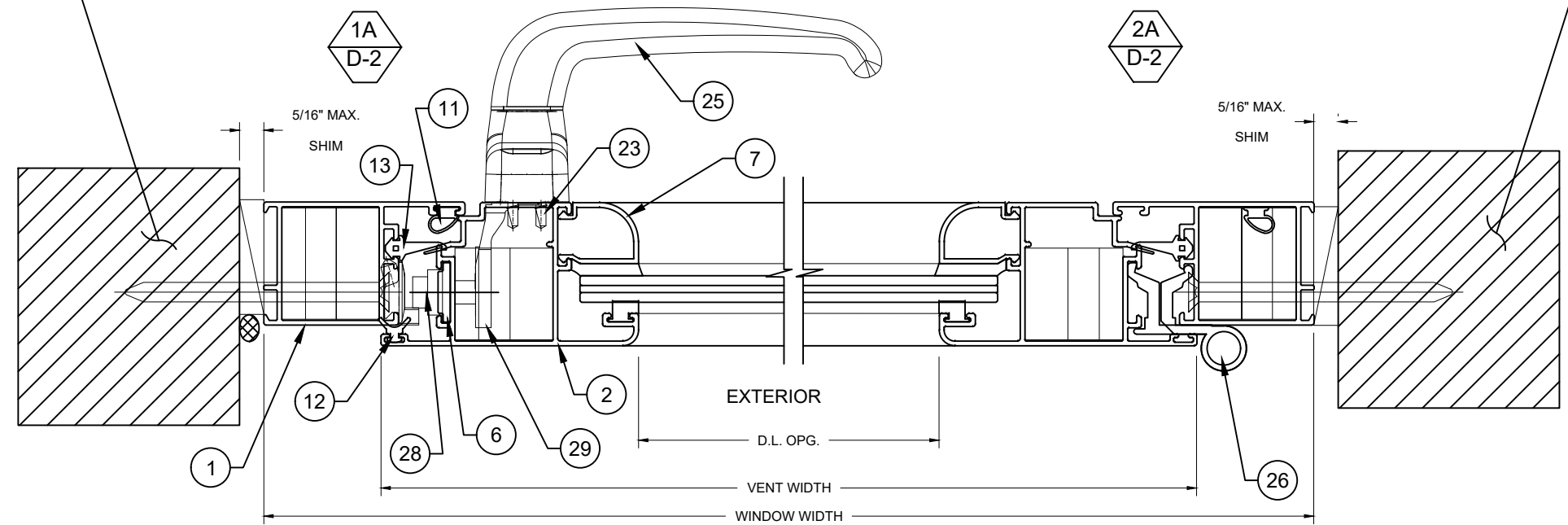
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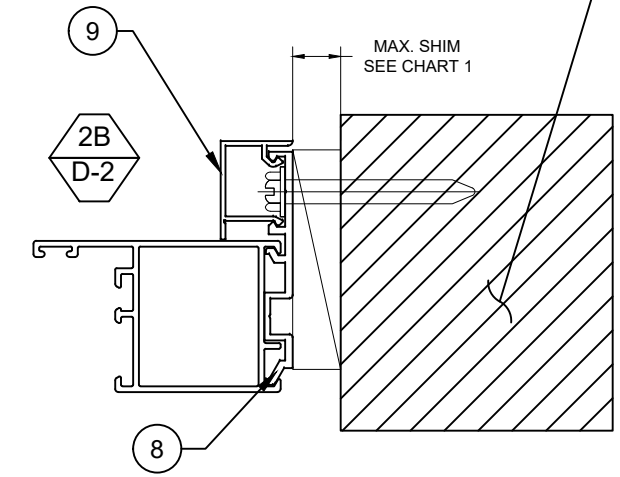
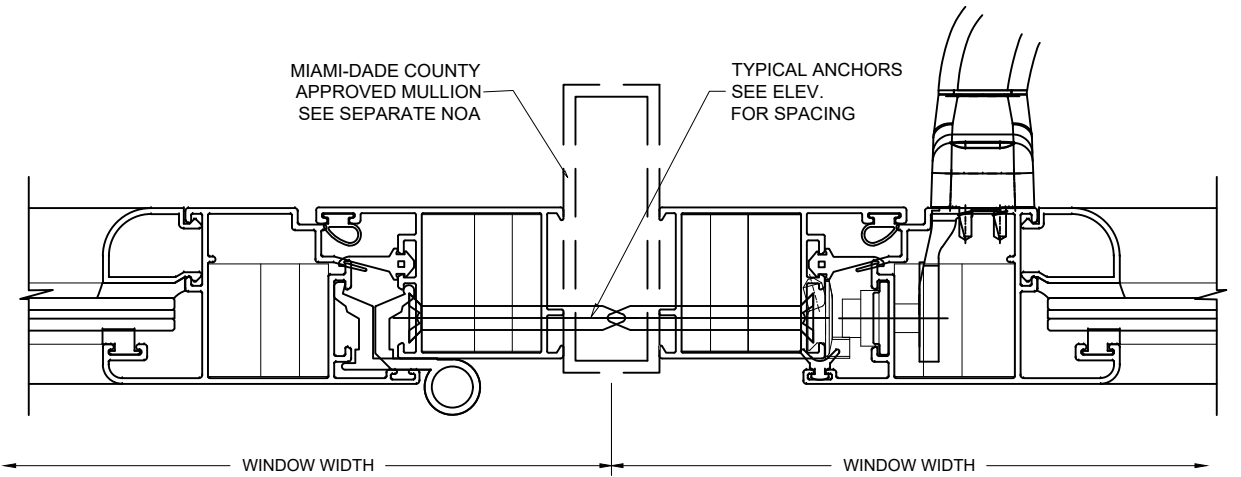
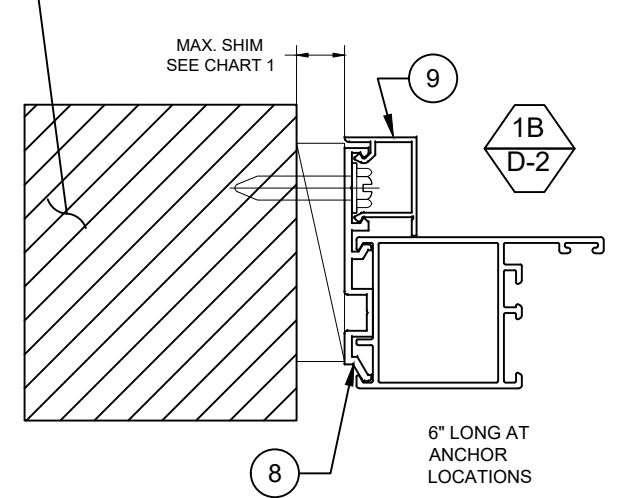
D-2



WINDOWS WITH CONCEALED SCISSOR HINGES



WINDOWS WITH BUTT HINGES



SUBSTRATE BY OTHERS  
TYPE OF ANCHOR AS PER  
TYPICAL ANCHOR NOTES  
SEET SHEET 03

SUBSTRATE BY OTHERS  
TYPE OF ANCHOR AS PER  
TYPICAL ANCHOR NOTES  
SEET SHEET 03

SUBSTRATE BY OTHERS  
TYPE OF ANCHOR AS PER  
TYPICAL ANCHOR NOTES  
SEET SHEET 03

SUBSTRATE BY OTHERS  
TYPE OF ANCHOR AS PER  
TYPICAL ANCHOR NOTES  
SEET SHEET 03

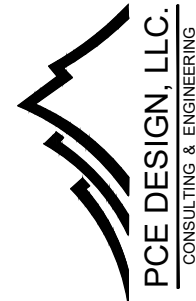
CHART 1

| ANCHOR LOAD CAPACITY - PSF      |              |                     |                |
|---------------------------------|--------------|---------------------|----------------|
| 1/4" DIA. ULTRACON+ BY 'DEWALT' |              |                     |                |
| WINDOW DIMS.                    |              | EXT. (+) & INT. (-) |                |
| WIDTH                           | FRAME HEIGHT | 3/8" MAX. SHIM      | 1/2" MAX. SHIM |
| 19-1/8"                         | 38-3/8"      | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 37"                             |              | 85.00               | 85.00          |
| 42"                             |              | 85.00               | 85.00          |
| 48"                             |              | 85.00               | 85.00          |
| 53-1/8"                         |              | 85.00               | 85.00          |
| 19-1/8"                         | 48"          | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 37"                             |              | 85.00               | 85.00          |
| 42"                             |              | 85.00               | 85.00          |
| 48"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 50-5/8"      | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 37"                             |              | 85.00               | 85.00          |
| 42"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 60"          | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 37"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 63"          | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 37"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 66"          | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 72"          | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |
| 19-1/8"                         | 74-1/4"      | 85.00               | 85.00          |
| 26-1/2"                         |              | 85.00               | 85.00          |
| 30"                             |              | 85.00               | 85.00          |

| ANCHOR LOAD CAPACITY - PSF        |              |                     |                |
|-----------------------------------|--------------|---------------------|----------------|
| 1/4" DIA. KWIK-CON II+ BY 'HILTI' |              |                     |                |
| WINDOW DIMS.                      |              | EXT. (+) & INT. (-) |                |
| WIDTH                             | FRAME HEIGHT | 3/8" MAX. SHIM      | 1/2" MAX. SHIM |
| 19-1/8"                           | 38-3/8"      | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 37"                               |              | 85.00               | 85.00          |
| 42"                               |              | 85.00               | 85.00          |
| 48"                               |              | 85.00               | 85.00          |
| 53-1/8"                           |              | 85.00               | 85.00          |
| 19-1/8"                           | 48"          | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 37"                               |              | 85.00               | 85.00          |
| 42"                               |              | 85.00               | 85.00          |
| 48"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 50-5/8"      | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 37"                               |              | 85.00               | 85.00          |
| 42"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 60"          | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 37"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 63"          | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 37"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 66"          | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 72"          | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |
| 19-1/8"                           | 74-1/4"      | 85.00               | 85.00          |
| 26-1/2"                           |              | 85.00               | 85.00          |
| 30"                               |              | 85.00               | 85.00          |

| ANCHOR LOAD CAPACITY - PSF |              |                     |                |
|----------------------------|--------------|---------------------|----------------|
| 1/4" DIA. TEKS             |              |                     |                |
| WINDOW DIMS.               |              | EXT. (+) & INT. (-) |                |
| WIDTH                      | FRAME HEIGHT | 3/8" MAX. SHIM      | 1/2" MAX. SHIM |
| 19-1/8"                    | 38-3/8"      | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 37"                        |              | 85.00               | 85.00          |
| 42"                        |              | 85.00               | 85.00          |
| 48"                        |              | 85.00               | 85.00          |
| 53-1/8"                    |              | 85.00               | 83.08          |
| 19-1/8"                    | 48"          | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 37"                        |              | 85.00               | 85.00          |
| 42"                        |              | 85.00               | 85.00          |
| 48"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 50-5/8"      | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 37"                        |              | 85.00               | 85.00          |
| 42"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 60"          | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 37"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 63"          | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 37"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 66"          | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 72"          | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |
| 19-1/8"                    | 74-1/4"      | 85.00               | 85.00          |
| 26-1/2"                    |              | 85.00               | 85.00          |
| 30"                        |              | 85.00               | 85.00          |

THESE CALCULATIONS ARE BASED ON THE ASTM  
E1300-09, ASTM E1300-12 AND ASTM E1300-16



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DATE:

May 31st, 2024

DRAWN BY

SM

SCALE

NTS

Sheet No.

05 OF 08

SHEET NO.

D-3

| ITEM | PARTNo       | DESCRIPCION                                     | MATERIAL  | MANUFACTER/SUPPLIER    |
|------|--------------|-------------------------------------------------|-----------|------------------------|
| 1    | CM075-001    | FRAME HEAD / SILL / JAMBS3709 FISA              | 6063-T6   | -                      |
| 2    | CM075-002    | VENT HEAD / SILL / JAMBS3707 FISA               | 6063-T6   |                        |
| 3    | CM075-007    | FRAME & VENT CORNER LOCK MALE 3550 FISA         | 6063-T6   |                        |
| 4    | CM075-004    | FRAME & VENT CORNER LOCK 3551 FISA              | 6063-T6   |                        |
| 5    | CM075-005    | FRAME & VENT CORNER LOCK ADAPTOR 1338           | 6063-T6   |                        |
| 6    | CM075-006    | LOCK PLATE 3771 FISA                            | ALUMINIUM |                        |
| 7    | FX075-003    | GLAZING BEAD                                    | 6063-T6   |                        |
| 8    | FX075-001    | INSTALLATION FRAME ADAPTER, 6" LONG             | 6063-T6   |                        |
| 9    | 500Y-010     | SNAP COVER                                      | 6063-T6   |                        |
| 10   | V-101        | SQARE VINYL TPE MELT POINT, DUROMETER 70±5      | TPE       | MELT POINT             |
| 11   | V-108        | TEAR VINYL INSIDE VENT, DUROMETER 65±5          | EPDM      | TREMCO                 |
| 12   | V-033        | COMPRESSION "VENT" GASKET, SPONGE               | NEOPRENE  | TREMCO                 |
| 13   | V-104        | FRAME FLAPPY VINYL PART-C040621, DUROMETER 65±5 | EPDM      | TREMCO                 |
| 14   | DOW-791      | WHITE SILICONE FOR ASSEMBLY                     | -         | -                      |
| 15   | DOW-791      | BLACK SILICONE FOR GLAZING                      | -         | -                      |
| 16   | 12206        | SNUBBERS                                        | -         | -                      |
| 17   |              | 1/4" x 1/2" x 4" LONG T.P.E. SETTING BLOCK      | EPDM      | DUROMETER 75±5 SHORE A |
| 18   | SR01-7500-51 | 1/2" SASH LIFT WHITE                            | -         | -                      |
| 19   | P-055        | CAM                                             | PLASTIC   | M & M PLASTICS         |
| 20   |              | #6 x 1/2" LG. FH. SMS                           | ST/ST     | -                      |
| 21   |              | #10 x 1/2" LG. PH. THREAD CUTTING POINT "F"     | ST/ST     | AT 4 BAR HINGES        |
| 22   |              | #8-32 x 3/4" LG. FH. THREAD CUTTING POINT "F"   | ST/ST     | -                      |
| 23   |              | #8-32 x 3/4" LG. FH. THREAD CUTTING POINT "F"   | ST/ST     | -                      |
| 24   |              | 5/16" φ-18 x 1/2" LG- SET SOCKET HEAD SCREW     | ST/ST     | -                      |
| 25   | CR0115-7D    | HANDLE EXTERIOR COLOR WHITE                     | -         | -                      |
| 26   | B1021512T7   | HINGES RAPID 2T NON-CORROSION RIGTH HAND        | -         | -                      |
| 27   | ED0018       | DOUBLE POINT MEETING LOCKING                    | -         | -                      |
| 28   | KT005        | LOCK POINT NON-CENTER                           | -         | -                      |
| 29   | KT00311      | KIT ALUMINIUM EXTERIOR OPENING                  | -         | -                      |
| 30   | TR0018       | END PLATE LOCK POINT ADJUSTABLE                 | -         | -                      |
| 31   | KT0022       | LOCK POINT NON-CENTER 6.5 MM. HEIGHT + SCREW    | -         | -                      |
| 32   | 35.09.00.100 | 12" 4-BAR HINGES                                | ST/ST     | TRUTH HARDWARE         |

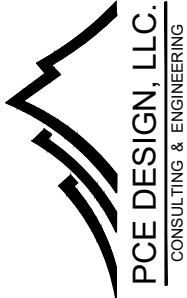
LOCKS:  
SURFACE MOUNT METALLIC 8 POINT LOCK SYSTEM  
WITH ACTIVATING LEVER TYPE HANDLE AT 30" FROM BOTTOM  
FASTENED WITH (4) #10-24 X 3/4" OH MS

SURFACE MOUNT KEEPERS FACING LOCKING POINTS  
(6) METALLIC KEEPERS AT FRAME JAMB  
FASTENED WITH (1) #10-32 X 3/8" SOCKET SET SCREW  
(1) PLASTIC KEEPER AT FRAME HEAD AND SILL  
FASTENED WITH (2) #10-32 X 3/8" SOCKET SET SCREW

HINGES:  
OPTION #1:  
3-5/8" LONG TWO PIECE METALLIC LIFT OFF HINGES  
3 PER VENT LOCATED AT 6" FROM EACH END & AT MIDSPAN  
FASTENED TO FRAME AND VENT WITH (2) #10-24 X 3/8" OH MS.

OPTION #2:  
SURFACE MOUNT METALLIC FOUR BAR HINGES BY  
'ANDERBERG'  
FASTENED TO FRAME WITH (4) #8-32 X 3/4" PH MS  
FASTENED TO VENT WITH (3) #8-32 X 3/4" PH MS

SNUBBERS:  
(6) SURFACE MOUNT PLASTIC ANTI BLOW OUT CLIPS LOCATED  
AT  
15-1/2" FROM ENDS AND AT MIDSPAN  
FASTENED TO FRAME AND VENT WITH (2) #6 X 3/8" PH SMS



6135 NW 167th St. STE E-1  
Miami Gardends, FL 33015  
Ph. (305) 698-0550

SERIES "CM 075"  
ALUMINIUM CASEMENT WINDOW  
LARGE MISSILE IMPACT (L.M.I.)

RC BES WINDOWS LLC

12900 NW 38th AVE.  
OPA-LOCKA, FL 33054  
Ph. 305-203-0780  
Contact@BESmiami.com

DRAWINGS NUMBER

# 24-0197P.12

REVISIONS:

| No. | Date | Description |
|-----|------|-------------|
|     |      |             |
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DATE:

May 31st, 2024

DRAWN BY

SM

SCALE

NTS

Sheet No.

06

OF 08

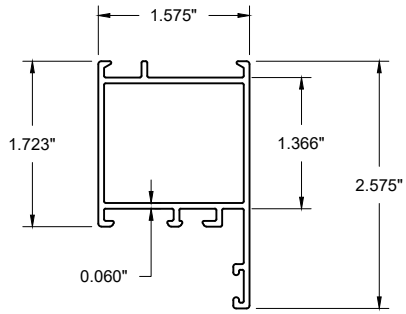
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D-4

# DOOR EXTRUSIONS

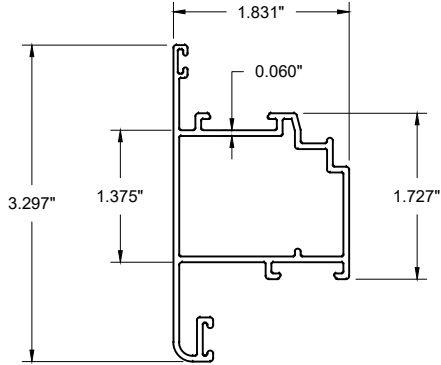
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FRAME HEAD / SILL / JAMB



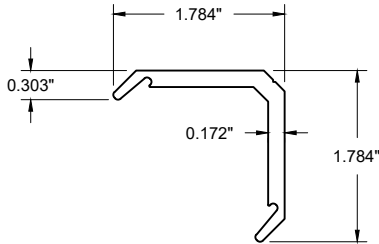
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VENT HEAD / SILL / JAMB



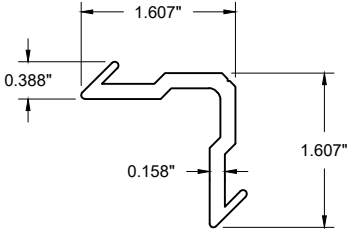
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CORNER LOCK MALE



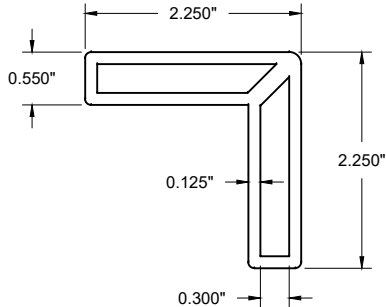
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CORNER LOCK



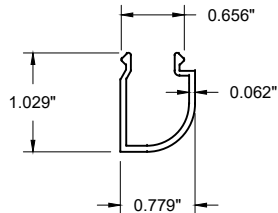
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CORNER LOCK ADAPTER



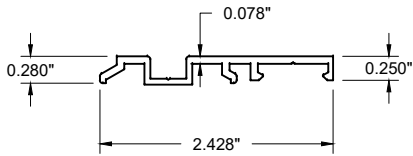
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GLAZING BEAD



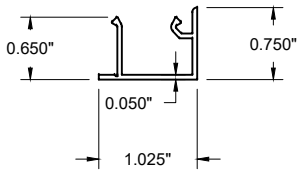
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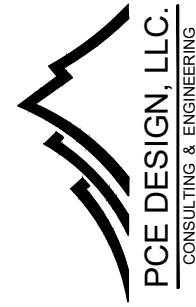
INSTALLATION FRAME ADAPTER



⑨

SNAP COVER



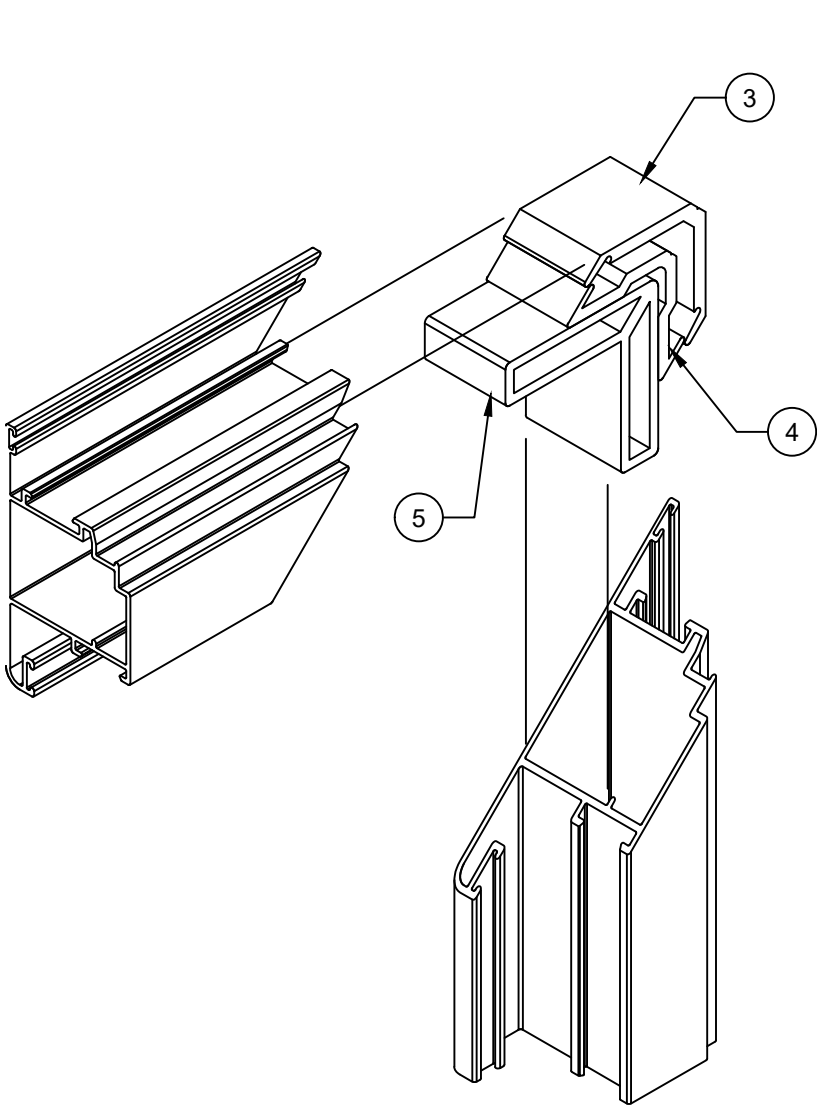


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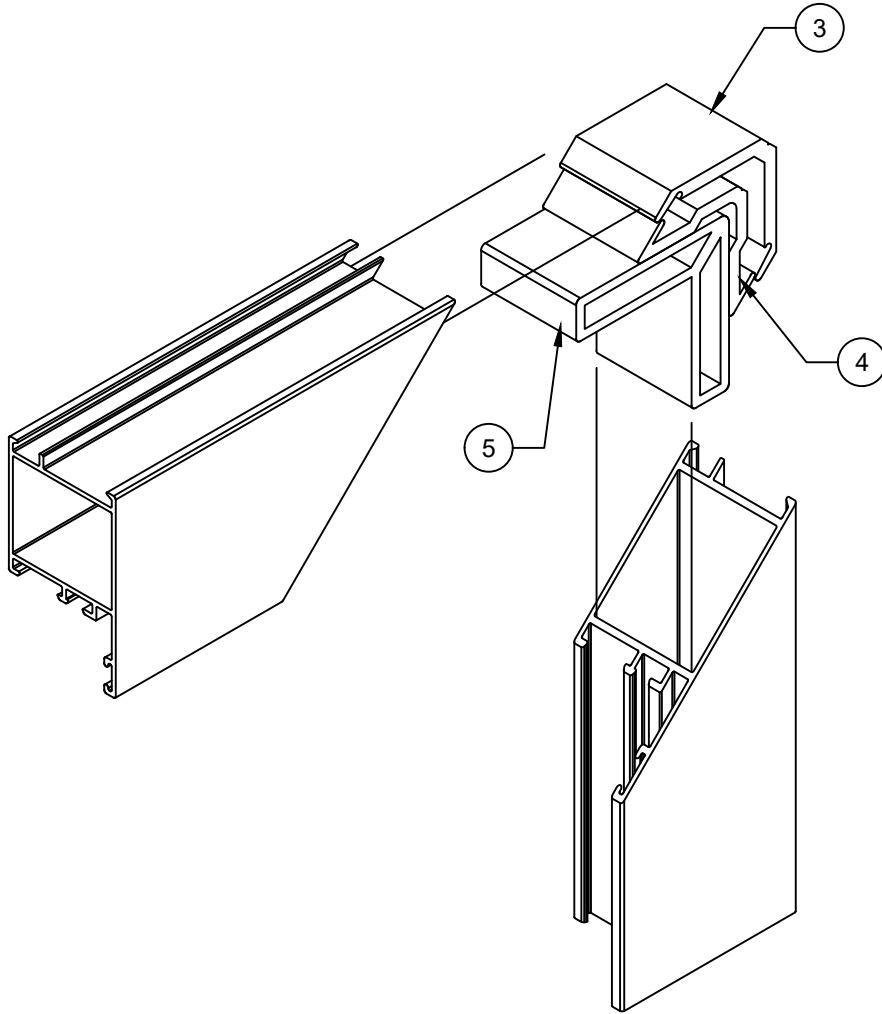
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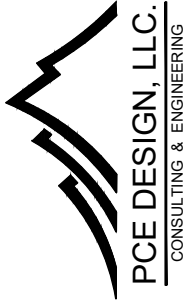
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| DRAWINGS NUMBER         |      |                     |
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| REVISIONS:              |      |                     |
| No.                     | Date | Description         |
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|                         |      |                     |
| DATE:<br>May 31st, 2024 |      |                     |
| DRAWN BY<br>SM          |      | SCALE<br>6" = 1'-0" |
| Sheet No.<br>07 OF 08   |      | SHEET NO.<br>E-1    |



VENT CORNERS



FRAME CORNERS



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Miami Gardends, FL 33015  
Ph. (305) 698-0550

SERIES "CM 075"  
ALUMINIUM CASEMENT WINDOW  
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| DRAWN BY<br>SM        | SCALE<br>NTS     |
| Sheet No.<br>08 OF 08 | SHEET NO.<br>E-2 |